

Manufacture and install one (1) set of non-illuminated letters and fabricated arch

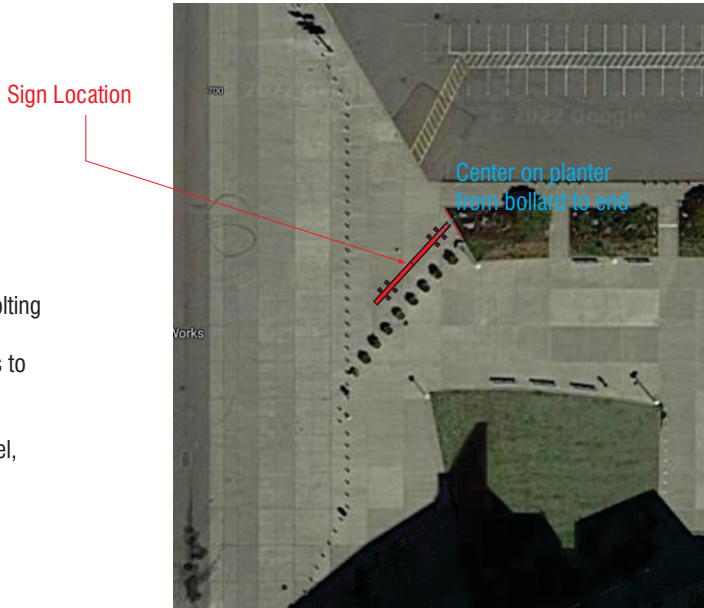
LUMEN Letters: .125 aluminum faces and backs, .063 aluminum returns, 5" deep. Paint faces Satin White. Paint returns and backs Satin Black. Attach flush to arch. Ship mounted to arch sections.

FIELD Letters: 1/4" aluminum faces and backs, .063 aluminum returns, .125 aluminum center structural baffle. 5" deep. Paint faces Pantone 299C Blue. Paint returns and backs Satin Black. Welded to 1/2"x1'-6" x 11'-4" aluminum base plate. Bolt to concrete deck with 3/8" dia. Hilti Kwik Bolts, 3 1/2" min. embed.

Arch: Fabricated aluminum, 1/4" aluminum face and backs, .125 aluminum top and bottom cladding, 3/8" aluminum plate in ends for bolting to embeds in place. (8) 4x4x1/4 aluminum sq. tube supports welded to arch structure, with welded on 1/2" aluminum base plates. Paint Pantone 422C Medium Grey. Bolt support arms to concrete deck with 3/8" dia. Hilti Kwik Bolts, 3 1/2" min. embed. Bolt end plates to concrete deck with 5/8" dia. Hilti Kwik Bolts through access panels in backside of arch.

Bollard/Warning Sign: (2) 4" sch. 40 steel pipe, with welded on mounting plate and top cap. Paint Medium Grey. (2) .125 aluminum panel, painted Satin White with 22-12 Black vinyl copy. Mount to post with through bolts. Bolt to concrete deck with 3/8" dia. Hilti Kwik Bolts, 3 1/2" min. embed.

Paint all exposed ground mounted hardware Pantone 422C Medium Grey.



Plan View- Sign Location



Photo Inlay