CHAPTER 6
BUILDING SERVICES AND SYSTEMS

User note:

About this chapter: *Chapter 6 focuses on building systems and services as they relate to potential safety hazards and when and how they should be installed. This chapter brings together all building system- and service-related issues for convenience and provides a more systematic view of buildings. The following building services and systems are addressed: fuel-fired appliances, electrical equipment, wiring and hazards, mechanical refrigeration, elevator operation, maintenance and fire service keys, commercial kitchen hoods, commercial kitchen cooking oil storage and hyperbaric facilities. Note that building systems focused on energy systems and components are addressed by Chapter 12.*

SECTION 601
GENERAL

601.1 Scope. The provisions of this chapter shall apply to the installation, operation and maintenance of fuel-fired appliances and heating systems, electrical systems and equipment, mechanical refrigeration systems, elevator recall and commercial kitchen equipment.

601.2 Permits. Permits shall be obtained for refrigeration systems as set forth in Sections 105.6 and 105.7.

SECTION 602
DEFINITIONS

602.1 Definitions. The following terms are defined in Chapter 2:

COMMERCIAL COOKING APPLIANCES.

CRITICAL CIRCUIT.

HOOD.

Type I.

Type II.

REFRIGERANT.

REFRIGERATING (REFRIGERATION) SYSTEM.

SECTION 603
FUEL-FIRED APPLIANCES

603.1 Installation. The installation of nonportable gas-fired appliances and systems shall comply with the *International Fuel Gas Code*. The installation of nonportable liquid fuelfired appliances and systems shall comply with this section and the *International Mechanical Code*. The installation of all other fuel-fired appliances, other than portable internal combustion engines, oil lamps and other portable devices such as blow torches, melting pots and weed burners, shall comply with this section and the *International Mechanical Code*.

603.1.1 Manufacturer's instructions. The installation shall be made in accordance with the manufacturer's instructions and applicable federal, state and local rules and regulations. Where it becomes necessary to change, modify or alter a manufacturer's instructions in any way, written approval shall first be obtained from the manufacturer.

603.1.2 Approval. The design, construction and installation of fuel-fired appliances shall be in accordance with the *International Fuel Gas Code* and the *International Mechanical Code*.

603.1.3 Electrical wiring and equipment. Electrical wiring and equipment used in connection with oil-burning equipment shall be installed and maintained in accordance with Section 604 and NFPA 70.

603.1.4 Fuel oil. The grade of fuel oil used in a burner shall be that for which the burner is *approved* and as stipulated by the burner manufacturer. Oil containing gasoline shall not be used. Waste crankcase oil shall be an acceptable fuel in Group F, M and S occupancies where utilized in equipment *listed* for use with waste oil and where such equipment is installed in accordance with the manufacturer's instructions and the terms of its listing.

603.1.5 Access. The installation shall be provided with access to equipment for cleaning hot surfaces; removing burners; replacing motors, controls, air filters, chimney connectors, draft regulators and other working parts; and for adjusting, cleaning and lubricating parts.

603.1.6 Testing, diagrams and instructions. After installation of the oil-burning equipment, operation and combustion performance tests shall be conducted to determine that the burner is in proper operating condition and that all accessory equipment, controls, and safety devices function properly.

603.1.6.1 Diagrams. Contractors installing industrial oil-burning systems shall furnish not less than two copies of diagrams showing the main oil lines and controlling valves, one copy of which shall be posted at the oil-burning equipment and another at an *approved* location that will be available in case of emergency.

603.1.6.2 Instructions. After completing the installation, the installer shall instruct the *owner* or operator in the proper operation of the equipment. The installer shall furnish the *owner* or operator with the name and telephone number of persons to contact for technical information or assistance and routine or emergency services.

603.1.7 Clearances. Working clearances between oil-fired appliances and electrical panelboards and equipment shall be in accordance with NFPA 70. Clearances between oil-fired equipment and oil supply tanks shall be in accordance with NFPA 31.

603.2 Chimneys. Masonry chimneys shall be constructed in accordance with the *International Building Code*. Factory-built chimneys shall be installed in accordance with the *International Mechanical Code.* Metal chimneys shall be constructed and installed in accordance with NFPA 211.

603.3 Fuel oil storage systems. Fuel oil storage systems shall be installed in accordance with this code. Fuel-oil piping systems shall be installed in accordance with the *International Mechanical Code*.

Point of Information

Due to the high prevalence of leaking oil storage tanks in Seattle and that because many may be beyond their useful life, posing a hazard to people, property, and the environment, Seattle Fire Department may propose a retroactive code change applying storage tank design standards to storage tanks that are of a specific vintage (e.g., 20 years of age or older) in future editions of the Seattle Fire Code.

603.3.1 Fuel oil storage in outside, above-ground tanks. Where connected to a fuel-oil piping system, the maximum amount of fuel oil storage allowed outside above ground without additional protection shall be 660 gallons (2498 L). The storage of fuel oil above ground in quantities exceeding 660 gallons (2498 L) shall comply with NFPA 31.

603.3.2 Fuel oil storage inside buildings. Fuel oil storage inside buildings shall comply with Sections 603.3.2.1 through 603.3.2.7 or Chapter 57.

603.3.2.1 Quantity limits. One or more fuel oil storage tanks containing Class II or III *combustible liquid* shall be permitted in a building. The aggregate capacity of all tanks shall not exceed the following:

1. 660 gallons (2498 L) in unsprinklered buildings, where stored in a tank complying with UL 80, UL 142 or UL 2085.
2. 1,320 gallons (4996 L) in buildings equipped with an *automatic sprinkler* system in accordance with Section 903.3.1.1, where stored in a tank complying with UL 142.
3. 3,000 gallons (11 356 L) where stored in protected above-ground tanks complying with UL 2085 and Section 5704.2.9.7 and the room is protected by an *automatic sprinkler system* in accordance with Section 903.3.1.1.

603.3.2.2 Restricted use and connection. Tanks installed in accordance with Section 603.3.2 shall be used only to supply fuel oil to fuel-burning equipment, generators or fire pumps installed in accordance with Section 603.3.2.4. Connections between tanks and equipment supplied by such tanks shall be made using closed piping systems.

603.3.2.3 Applicability of maximum allowable quantity and control area requirements. The quantity of *combustible liquid* stored in tanks complying with Section 603.3.2 shall not be counted towards the maximum allowable quantity set forth in Table 5003.1.1(1), and such tanks shall not be required to be located in a *control area*.

603.3.2.4 Installation. Tanks and piping systems shall be installed in accordance with Section 915 and Chapter 13, both of the *International Mechanical Code*, as applicable.

603.3.2.5 Separation. Rooms containing fuel oil tanks for internal combustion engines shall be separated from the remainder of the building by *fire barriers*, *horizontal assemblies*, or both, with a minimum 1-hour fire-resistance rating with 1-hour fire-protection-rated *opening protectives* constructed in accordance with the *International Building Code.*

Exception: Rooms containing protected above-ground tanks complying with Section 5704.2.9.7 shall not be required to be separated from surrounding areas.

603.3.2.6 Spill containment. Tanks exceeding 55-gallon (208 L) capacity or an aggregate capacity of 1,000 gallons (3785 L) that are not provided with integral secondary containment shall be provided with spill containment sized to contain a release from the largest tank.

603.3.2.7 Tanks in basements. Tanks in *basements* shall be located not more than two stories below grade plane.

603.3.3 Underground storage of fuel oil. The storage of fuel oil in underground storage tanks shall comply with NFPA 31.

[W][S] 603.4 Portable unvented heaters. Portable unvented fuel-fired heating equipment shall be prohibited in occupancies in Groups A, E, I, R-1, R-2, R-3 ((~~and R-4~~)) and ambulatory care facilities.

Exceptions:

1. In one- and two-family *dwellings* portable unvented fuel-fired heaters, where approved and *listed* in accordance with UL 647.
2. Portable outdoor gas-fired heating appliances in accordance with Section 603.4.2.

603.4.1 Prohibited locations. Unvented fuel-fired heating equipment shall not be located in, or obtain combustion air from, any of the following rooms or spaces: sleeping rooms, bathrooms, toilet rooms or storage closets.

603.4.2 Portable outdoor gas-fired heating appliances. Portable gas-fired heating appliances located outdoors shall be in accordance with Sections 603.4.2.1 through 603.4.2.3.4.

603.4.2.1 Location. Portable outdoor gas-fired heating appliances shall be located in accordance with Sections 603.4.2.1.1 through 603.4.2.1.4.

603.4.2.1.1 Prohibited locations. The storage or use of portable outdoor gas-fired heating appliances is prohibited in any of the following locations:

1. Inside of any occupancy where connected to the fuel gas container.
2. Inside of tents, canopies and membrane structures.
3. On exterior balconies.

Exception: As allowed in Section 6.22 of NFPA 58.

603.4.2.1.2 Clearance to buildings. Portable outdoor gas-fired heating appliances shall be located not less than 5 feet (1524 mm) from buildings.

603.4.2.1.3 Clearance to combustible materials. Portable outdoor gas-fired heating appliances shall not be located beneath, or closer than 5 feet (1524 mm) to combustible decorations and combustible overhangs, awnings, sunshades or similar combustible attachments to buildings.

603.4.2.1.4 Proximity to exits. Portable outdoor gas-fired heating appliances shall not be located within 5 feet (1524 mm) of *exits* or *exit discharges*.

603.4.2.2 Installation and operation. Portable outdoor gas-fired heating appliances shall be installed and operated in accordance with Sections 603.4.2.2.1 through 603.4.2.2.4.

603.4.2.2.1 Listing and approval. Only *listed* and *approved* portable outdoor gas-fired heating appliances utilizing a fuel gas container that is integral to the appliance shall be used.

603.4.2.2.2 Installation and maintenance. Portable outdoor gas-fired heating appliances shall be installed and maintained in accordance with the manufacturer's instructions.

603.4.2.2.3 Tip-over switch. Portable outdoor gas-fired heating appliances shall be equipped with a tilt or tip-over switch that automatically shuts off the flow of gas if the appliance is tilted more than 15 degrees (0.26 rad) from the vertical.

603.4.2.2.4 Guard against contact. The heating element or combustion chamber of portable outdoor gas-fired heating appliances shall be permanently guarded so as to prevent accidental contact by persons or material.

603.4.2.3 Gas containers. Fuel gas containers for portable outdoor gas-fired heating appliances shall comply with Sections 603.4.2.3.1 through 603.4.2.3.4.

603.4.2.3.1 Approved containers. Only *approved* DOTn or ASME gas containers shall be used.

603.4.2.3.2 Container replacement. Replacement of fuel gas containers in portable outdoor gas-fired heating appliances shall not be conducted while the public is present.

603.4.2.3.3 Container capacity. The maximum individual capacity of gas containers used in connection with portable outdoor gas-fired heating appliances shall not exceed 20 pounds (9 kg).

[S] 603.4.2.3.4 Indoor storage prohibited. Gas containers shall ((~~not~~)) be stored ((~~inside~~)) <u>outside</u> of buildings ((~~except~~)) in accordance with ((~~Section 6109.9~~)) <u>the provisions of Sections 6109.12 through 6109.15</u>.

603.5 Heating appliances. Heating appliances shall be *listed* and shall comply with Sections 603.5.1 and 603.5.2.

603.5.1 Guard against contact. The heating element or combustion chamber shall be permanently guarded so as to prevent accidental contact by persons or material.

603.5.2 Heating appliance installation and maintenance. Heating appliances shall be installed and maintained in accordance with the manufacturer's instructions, the *International Building Code,* the *International Mechanical Code,* the *International Fuel Gas Code* and NFPA 70.

603.6 Chimneys and appliances. Chimneys, incinerators, smokestacks or similar devices for conveying smoke or hot gases to the outer air and the stoves, furnaces, fireboxes or boilers to which such devices are connected, shall be maintained so as not to create a fire hazard.

603.6.1 Masonry chimneys. Masonry chimneys that, upon inspection, are found to be without a flue liner and that have open mortar joints which will permit smoke or gases to be discharged into the building, or which are cracked as to be dangerous, shall be repaired or relined with a *listed* chimney liner system installed in accordance with the manufacturer's instructions or a flue lining system installed in accordance with the requirements of the *International Building Code* and appropriate for the intended class of chimney service.

603.6.2 Metal chimneys. Metal chimneys that are corroded or improperly supported shall be repaired or replaced.

603.6.3 Decorative shrouds. Decorative shrouds installed at the termination of factory-built chimneys shall be removed except where such shrouds are *listed* and *labeled* for use with the specific factory-built chimney system and are installed in accordance with the chimney manufacturer's instructions.

603.6.4 Factory-built chimneys. Existing factory-built chimneys that are damaged, corroded or improperly supported shall be repaired or replaced.

603.6.5 Connectors. Existing chimney and vent connectors that are damaged, corroded or improperly supported shall be repaired or replaced.

603.7 Discontinuing operation of unsafe heating appliances. The *fire code official* is authorized to order that measures be taken to prevent the operation of any existing stove, oven, furnace, incinerator, boiler or any other heat-producing device or appliance found to be defective or in violation of code requirements for existing appliances after giving notice to this effect to any person, *owner*, firm or agent or operator in charge of the same. The *fire code official* is authorized to take measures to prevent the operation of any device or appliance without notice when inspection shows the existence of an immediate fire hazard or when imperiling human life. The defective device shall remain withdrawn from service until all necessary repairs or *alterations* have been made.

603.7.1 Unauthorized operation. It shall be a violation of this code for any person, user, firm or agent to continue the utilization of any device or appliance (the operation of which has been discontinued or ordered discontinued in accordance with Section 603.7) unless written authority to resume operation is given by the *fire code official*. Removing or breaking the means by which operation of the device is prevented shall be a violation of this code.

603.8 Incinerators. Commercial, industrial and residential-type incinerators and chimneys shall be constructed in accordance with the *International Building Code*, the *International Fuel Gas Code* and the *International Mechanical Code.*

603.8.1 Residential incinerators. Residential incinerators shall be of an *approved* type.

603.8.2 Spark arrestor. Incinerators shall be equipped with an effective means for arresting sparks.

603.8.3 Restrictions. Where the *fire code official* determines that burning in incinerators located within 500 feet (152 m) of mountainous, brush or grass-covered areas will create an undue fire hazard because of atmospheric conditions, such burning shall be prohibited.

603.8.4 Time of burning. Burning shall take place only during *approved* hours.

603.8.5 Discontinuance. The *fire code official* is authorized to require incinerator use to be discontinued immediately if the *fire code official* determines that smoke emissions are offensive to occupants of surrounding property or if the use of incinerators is determined by the *fire code official* to constitute a hazardous condition.

603.8.6 Flue-fed incinerators in Group I-2. In Group I-2 occupancies, the continued use of existing flue-fed incinerators is prohibited.

603.8.7 Incinerator inspections in Group I-2. Incinerators in Group I-2 occupancies shall be inspected not less than annually in accordance with the manufacturer's instructions. Inspection records shall be maintained on the premises and made available to the *fire code official* upon request.

603.9 Gas meters. Above-ground gas meters, regulators and piping subject to damage shall be protected by a barrier complying * with Section 312 or otherwise protected in an *approved* manner.

SECTION 604
ELECTRICAL EQUIPMENT, WIRING AND HAZARDS

604.1 Abatement of electrical hazards. Identified electrical hazards shall be abated. Identified hazardous electrical conditions in permanent wiring shall be brought to the attention of the responsible code official. Electrical wiring, devices, appliances and other equipment that is modified or damaged and constitutes an electrical shock or fire hazard shall not be used.

604.2 Illumination. Illumination shall be provided for service equipment areas, motor control centers and electrical panelboards.

604.3 Working space and clearance. A working space of not less than 30 inches (762 mm) in width, 36 inches (914 mm) in depth and 78 inches (1981 mm) in height shall be provided in front of electrical service equipment. Where the electrical service equipment is wider than 30 inches (762 mm), the working space shall be not less than the width of the equipment. Storage of materials shall not be located within the designated working space.

Exceptions:

1. Where other dimensions are required or allowed by NFPA 70.
2. Access openings into attics or under-floor areas that provide a minimum clear opening of 22 inches (559 mm) by 30 inches (762 mm).

604.3.1 Labeling. Doors into electrical control panel rooms shall be marked with a plainly visible and legible sign stating ELECTRICAL ROOM or similar approved wording. The disconnecting means for each service, feeder or branch circuit originating on a switchboard or panelboard shall be legibly and durably marked to indicate its purpose unless such purpose is clearly evident. Where buildings or structures are supplied by more than one power source, markings shall be provided at each service equipment location and at all interconnected electric power production sources identifying all electric power sources at the premises in accordance with NFPA 70.

604.4 Multiplug adapters. Multiplug adapters, such as cube adapters, unfused plug strips or any other device not complying with NFPA 70 shall be prohibited.

604.4.1 Power tap design. Relocatable power taps shall be of the polarized or grounded type, equipped with overcurrent protection, and shall be *listed* in accordance with UL 1363.

604.4.2 Power supply. Relocatable power taps shall be directly connected to a permanently installed receptacle.

604.4.3 Installation. Relocatable power tap cords shall not extend through walls, ceilings, floors, under doors or floor coverings, or be subject to environmental or physical damage.

604.5 Extension cords. Extension cords and flexible cords shall not be a substitute for permanent wiring and shall be listed and labeled in accordance with UL 817. Extension cords and flexible cords shall not be affixed to structures, extended through walls, ceilings or floors, or under doors or floor coverings, nor shall such cords be subject to environmental damage or physical impact. Extension cords shall be used only with portable appliances. Extension cords marked for indoor use shall not be used outdoors.

604.5.1 Power supply. Extension cords shall be plugged directly into an *approved* receptacle, power tap or multiplug adapter and, except for *approved* multiplug extension cords, shall serve only one portable appliance.

604.5.2 Ampacity. The ampacity of the extension cords shall be not less than the rated capacity of the portable appliance supplied by the cord.

604.5.3 Maintenance. Extension cords shall be maintained in good condition without splices, deterioration or damage.

604.5.4 Grounding. Extension cords shall be grounded where serving grounded portable appliances.

604.6 Unapproved conditions. Open junction boxes and open-wiring splices shall be prohibited. *Approved* covers shall be provided for all switch and electrical outlet boxes.

604.7 Equipment and fixtures. Electrical equipment and fixtures shall be tested and *listed* by an *approved* agency and installed and maintained in accordance with all instructions included as part of such listing.

604.8 Electrical motors. Electrical motors shall be maintained free from excessive accumulations of oil, dirt, waste and debris.

604.9 Temporary wiring. Temporary wiring for electrical power and lighting installations is allowed for a period not to exceed 90 days. Temporary wiring methods shall meet the applicable provisions of NFPA 70.

Exception: Temporary wiring for electrical power and lighting installations is allowed during periods of construction, remodeling, repair or demolition of buildings, structures, equipment or similar activities.

604.9.1 Attachment to structures. Temporary wiring attached to a structure shall be attached in an *approved* manner.

604.10 Portable, electric space heaters. Where not prohibited by other sections of this code, portable, electric space heaters shall be permitted to be used in all occupancies in accordance with Sections 604.10.1 through 604.10.5.

604.10.1 Listed and labeled. Only *listed* and *labeled* portable, electric space heaters shall be used.

604.10.2 Power supply. Portable, electric space heaters shall be plugged directly into an *approved* receptacle.

604.10.3 Extension cords. Portable, electric space heaters shall not be plugged into extension cords.

604.10.4 Prohibited areas. Portable, electric space heaters shall not be operated within 3 feet (914 mm) of any combustible materials. Portable, electric space heaters shall be operated only in locations for which they are *listed*.

604.10.5 Group I-2 occupancies and ambulatory care facilities. Where used in Group I-2 and ambulatory care facilities, portable, electric space heaters shall be limited to those having a heating element that cannot exceed a temperature of 212°F (100°C), and such heaters shall only be used in nonsleeping staff and employee areas. *

604.11 Abandoned wiring in plenums. Abandoned cables in plenums that are able to be accessed without causing damage, or requiring demolition to the building, shall be tagged for future use or shall be removed. **

SECTION 605
MECHANICAL REFRIGERATION

[M] 605.1 Scope. Refrigeration systems shall be installed in accordance with the *International Mechanical Code*.

605.1.1 Refrigerants other than ammonia. Where a refrigerant other than ammonia is used, refrigeration systems and the buildings in which such systems are installed shall be in accordance with ASHRAE 15.

[S][M] 605.1.2 Ammonia refrigeration. Refrigeration systems using ammonia refrigerant and the buildings in which such systems are installed shall comply with ANSI/IIAR-2 for system design, ((~~and installation~~)) ILAR-6 for maintenance and inspection, and ANSI/IIAR-7 for operating procedures. Decommissioning of ammonia refrigeration systems shall comply with ANSI/IIAR-8, and engineering practices for existing ammonia refrigeration systems shall be in accordance with IIAR-9.

[M] 605.2 Refrigerants. The use and purity of new, recovered and reclaimed refrigerants shall be in accordance with the *International Mechanical Code.*

[M] 605.3 Refrigerant classification. Refrigerants shall be classified in accordance with the *International Mechanical Code.*

[M] 605.4 Change in refrigerant type. A change in the type of refrigerant in a refrigeration system shall be in accordance with the *International Mechanical Code.*

605.5 Access. Access to refrigeration systems having a refrigerant circuit containing more than 220 pounds (100 kg) of Group A1 or 30 pounds (14 kg) of any other group refrigerant shall be provided for the fire department at all times as required by the *fire code official.*

605.6 Testing of equipment. Refrigeration equipment and systems having a refrigerant circuit containing more than 220 pounds (100 kg) of Group A1 or 30 pounds (14 kg) of any other group refrigerant shall be subject to periodic testing in accordance with Section 605.6.1. Records of tests shall be maintained. Tests of emergency devices or systems required by this chapter shall be conducted by persons trained and qualified in refrigeration systems.

605.6.1 Periodic testing. The following emergency devices or systems shall be periodically tested in accordance with the manufacturer's instructions and as required by the *fire code official.*

1. Treatment and flaring systems.
2. Valves and appurtenances necessary to the operation of emergency refrigeration control boxes.
3. Fans and associated equipment intended to operate emergency ventilation systems.
4. Detection and alarm systems.

605.7 Emergency signs. Refrigeration units or systems having a refrigerant circuit containing more than 220 pounds (100 kg) of Group A1 or 30 pounds (14 kg) of any other group refrigerant shall be provided with *approved* emergency signs, charts and labels in accordance with NFPA 704. Hazard signs shall be in accordance with the *International Mechanical Code* for the classification of refrigerants listed therein.

605.8 Refrigerant detection system. Machinery rooms shall be provided with a refrigerant detector system with an audible and visible alarm. Where ammonia is used as the refrigerant, detection shall comply with ANSI/IIAR 2. For refrigerants other than ammonia, refrigerant detection shall comply with Section 605.8.1.

605.8.1 Refrigerants other than ammonia. A detector, or a sampling tube that draws air to a detector, shall be provided at an approved location where refrigerant from a leak is expected to accumulate. The system shall be designed to initiate audible and visible alarms inside of and outside each entrance to the refrigerating machinery room and transmit a signal to an approved location where the concentration of refrigerant detected exceeds the lesser of the following:

1. The corresponding TLV-TWA values shown in the *International Mechanical Code* for the refrigerant classification.
2. Twenty-five percent of the lower flammable limit (LFL).

Detection of a refrigerant concentration exceeding the upper detection limit or 25 percent of the lower flammable limit (LFL), whichever is lower, shall stop refrigerant equipment in the machinery room in accordance with Section 605.9.1.

605.9 Remote controls. Where flammable refrigerants are used and compliance with Section 1106 of the *International Mechanical Code* is required, remote control of the mechanical equipment and appliances located in the machinery room as required by Sections 605.9.1 and 605.9.2 shall be provided at an approved location immediately outside the machinery room and adjacent to its principal entrance.

605.9.1 Refrigeration system emergency shutoff. A clearly identified switch of the break-glass type or with an *approved* tamper-resistant cover shall provide off-only control of refrigerant compressors, refrigerant pumps and normally closed automatic refrigerant valves located in the machinery room. Additionally, this equipment shall be automatically shut off when the refrigerant vapor concentration in the machinery room exceeds the vapor detector's upper detection limit or 25 percent of the LEL, whichever is lower.

605.9.2 Ventilation system. A clearly identified switch of the break-glass type or with an approved tamper-resistant cover shall provide on-only control of the machinery room ventilation fans.

605.10 Emergency pressure control system. Permanently installed refrigeration systems in machinery rooms containing more than 6.6 pounds (3 kg) of flammable, toxic or highly toxic refrigerant or ammonia shall be provided with an emergency pressure control system in accordance with Sections 605.10.1 and 605.10.2.

605.10.1 Automatic crossover valves. Each high- and intermediate-pressure zone in a refrigeration system shall be provided with a single automatic valve providing a crossover connection to a lower pressure zone. Automatic crossover valves shall comply with Sections 605.10.1.1 through 605.10.1.3.

605.10.1.1 Overpressure limit set point. Automatic crossover valves shall be arranged to automatically relieve excess system pressure to a lower pressure zone if the pressure in a high- or intermediate-pressure zone rises to within 90 percent of the set point for emergency pressure relief devices.

605.10.1.2 Manual operation. Where required by the *fire code official*, automatic crossover valves shall be capable of manual operation.

605.10.1.3 System design pressure. Refrigeration system zones that are connected to a higher pressure zone by an automatic crossover valve shall be designed to safely contain the maximum pressure that can be achieved by interconnection of the two zones.

605.10.2 Automatic emergency stop. An automatic emergency stop feature shall be provided in accordance with Sections 605.10.2.1 and 605.10.2.2.

605.10.2.1 Operation of an automatic crossover valve. Operation of an automatic crossover valve shall cause all compressors on the affected system to immediately stop. Dedicated pressure-sensing devices located immediately adjacent to crossover valves shall be permitted as a means for determining operation of a valve. To ensure that the automatic crossover valve system provides a redundant means of stopping compressors in an overpressure condition, high-pressure cutout sensors associated with compressors shall not be used as a basis for determining operation of a crossover valve.

605.10.2.2 Overpressure in low-pressure zone. The lowest pressure zone in a refrigeration system shall be provided with a dedicated means of determining a rise in system pressure to within 90 percent of the set point for emergency pressure relief devices. Activation of the overpressure sensing device shall cause all compressors on the affected system to immediately stop.

605.11 Storage, use and handling. Flammable and combustible materials shall not be stored in machinery rooms for refrigeration systems having a refrigerant circuit containing more than 220 pounds (100 kg) of Group A1 or 30 pounds (14 kg) of any other group refrigerant. Storage, use or handling of extra refrigerant or refrigerant oils shall be as required by Chapters 50, 53, 55 and 57.

Exception: This provision shall not apply to spare parts, tools and incidental materials necessary for the safe and proper operation and maintenance of the system. *

605.12 Discharge and termination of pressure relief and purge systems. Pressure relief devices, fusible plugs and purge systems discharging to the atmosphere from refrigeration systems containing flammable, toxic or highly toxic refrigerants or ammonia shall comply with Sections 605.12.2 through 605.12.4.

605.12.1 Fusible plugs and rupture members. Discharge piping and devices connected to the discharge side of a fusible plug or rupture member shall have provisions to prevent plugging the pipe in the event the fusible plug or rupture member functions.

605.12.2 Flammable refrigerants. Systems containing more than 6.6 pounds (3 kg) of flammable refrigerants having a density equal to or greater than the density of air shall discharge vapor to the atmosphere only through an *approved* treatment system in accordance with Section 605.12.5 or a flaring system in accordance with Section 605.12.6. Systems containing more than 6.6 pounds (3 kg) of flammable refrigerants having a density less than the density of air shall be permitted to discharge vapor to the atmosphere provided that the point of discharge is located outside of the structure at not less than 15 feet (4572 mm) above the adjoining grade level and not less than 20 feet (6096 mm) from any window, ventilation opening or *exit*.

605.12.3 Toxic and highly toxic refrigerants. Systems containing more than 6.6 pounds (3 kg) of toxic or highly toxic refrigerants shall discharge vapor to the atmosphere only through an *approved* treatment system in accordance with Section 605.12.5 or a flaring system in accordance with Section 605.12.6.

[S] 605.12.4 Ammonia refrigerant. Systems containing more than 6.6 pounds (3 kg) of ammonia refrigerant shall discharge vapor to the atmosphere in accordance with one of the following methods:

1. Directly to atmosphere where the *fire code official* determines, on review of an ((~~engineering~~)) analysis prepared in accordance with Section 104.7.2, that a ((~~fire,~~)) health ((~~or environmental~~)) hazard would not result from atmospheric discharge of ammonia.
2. Through an *approved* treatment system in accordance with Section 605.12.5.
3. Through a flaring system in accordance with Section 605.12.6.
4. Through an *approved* ammonia diffusion system in accordance with Section 605.12.7.

5. By other *approved* means.

Exception: Ammonia/water absorption systems containing less than 22 pounds (10 kg) of ammonia and for which the ammonia circuit is located entirely outdoors.

605.12.5 Treatment systems. Treatment systems shall be designed to reduce the allowable discharge concentration of the refrigerant gas to not more than 50 percent of the IDLH at the point of exhaust. Treatment systems shall be in accordance with Chapter 60.

605.12.6 Flaring systems. Flaring systems for incineration of flammable refrigerants shall be designed to incinerate the entire discharge. The products of refrigerant incineration shall not pose health or environmental hazards. Incineration shall be automatic upon initiation of discharge, shall be designed to prevent blowback and shall not expose structures or materials to threat of fire. Standby fuel, such as LP-gas, and standby power shall have the capacity to operate for one and one-half the required time for complete incineration of refrigerant in the system. Standby electrical power, where required to complete the incineration process, shall be in accordance with Section 1203.

605.12.7 Ammonia diffusion systems. Ammonia diffusion systems shall include a tank containing 1 gallon of water for each pound of ammonia (8.3 L of water for each 1 kg of ammonia) that will be released in 1 hour from the largest relief device connected to the discharge pipe. The water shall be prevented from freezing. The discharge pipe from the pressure relief device shall distribute ammonia in the bottom of the tank, but not lower than 33 feet (10 058 mm) below the maximum liquid level. The tank shall contain the volume of water and ammonia without overflowing.

605.13 Mechanical ventilation exhaust. Exhaust from mechanical ventilation systems serving refrigeration machinery rooms containing flammable, toxic or highly toxic refrigerants, other than ammonia, capable of exceeding 25 percent of the LFL or 50 percent of the IDLH shall be equipped with *approved* treatment systems to reduce the discharge concentrations to those values or lower.

Exception: Refrigeration systems containing Group A2L complying with Section 605.17.

605.14 Notification of refrigerant discharges. The *fire code official* shall be notified immediately when a discharge becomes reportable under state, federal or local regulations in accordance with Section 5003.3.1.

605.15 Records. A record of refrigerant quantities brought into and removed from the premises shall be maintained.

[M] 605.16 Electrical equipment. Where *refrigerant* of Groups A2, A3, B2 and B3, as defined in the *International Mechanical Code*, are used, refrigeration machinery rooms shall conform to the Class I, Division 2 hazardous location classification requirements of NFPA 70.

Exceptions:

1. Ammonia machinery rooms that are provided with ventilation in accordance with Section 1106.3 of the *International Mechanical Code*.
2. Machinery rooms for systems containing Group A2L *refrigerants* that are provided with ventilation in accordance with Section 605.17.

[M] 605.17 Special requirements for Group A2L refrigerant machinery rooms. Machinery rooms with systems containing Group A2L refrigerants shall comply with Sections 605.17.1 through 605.17.3.

Exception: Machinery rooms conforming to the Class I, Division 2 hazardous location classification requirements of NFPA 70.

[M+S] 605.17.1 ((~~Refrigerant detection system~~)) Ventilation system activation. ((~~The machinery room~~)) Ventilation shall be ((~~provided with a~~)) activated by the refrigerant detection system in the machinery room. ((~~The refrigerant detection system~~)) Refrigerant detection shall be in accordance with Section 605.8 and all of the following:

1. The detectors shall activate at or below a refrigerant concentration of 25 percent of the LFL.
2. Upon activation, the detection system shall activate the emergency ventilation system in Section 605.17.2.
3. The detection, signaling and control circuits shall be supervised.

[M] 605.17.2 Emergency ventilation system. An emergency ventilation system shall be provided at the minimum exhaust rate specified in ASHRAE 15 or Table 605.17.2. Shut down of the emergency ventilation system shall be by manual means.

TABLE [M] 605.17.2
MINIMUM EXHAUST RATE

REFRIGERANT	Q (m^3/sec)	Q (cfm)
R32	15.4	32,600
R143a	13.6	28,700
R444A	6.46	13,700
R444B	10.6	22,400
R445A	7.83	16,600
R446A	23.9	50,700
R447A	23.8	50,400
R451A	7.04	15,000
R451B	7.05	15,000
R1234yf	7.80	16,600
R1234ze(E)	5.92	12,600

[M] 605.17.3 Emergency ventilation system discharge. The point of discharge to the atmosphere shall be located outside of the structure at not less than 15 feet (4572 mm) above the adjoining grade level and not less than 20 feet (6096 mm) from any window, ventilation opening or exit.

[S] 605.18 Standby power. Where mechanical ventilation, treatment systems, temperature control, alarm, detection, or other electrically operated systems are required, such systems shall be provided with legally required standby power.

Exception: Legally required standby power is not required where an approved fail-safe engineered system is installed.

SECTION 606
ELEVATOR OPERATION, MAINTENANCE AND FIRE SERVICE KEYS

[S] 606.1 Emergency operation. Existing elevators with a travel distance of 25 feet (7620 mm) or more shall comply with the requirements in Chapter 11. New elevators shall be provided with Phase I emergency recall operation and Phase II emergency in-car operation in accordance with ASME A17.1/CSA B44 and the *International Building Code*.

606.2 Standby power. In buildings and structures where standby power is required or furnished to operate an elevator, standby power shall be provided in accordance with Section 1203. Operation of the system shall be in accordance with Sections 606.2.1 through 606.2.4.

606.2.1 Manual transfer. Standby power shall be manually transferable to all elevators in each bank.

606.2.2 One elevator. Where only one elevator is installed, the elevator shall automatically transfer to standby power within 60 seconds after failure of normal power.

606.2.3 Two or more elevators. Where two or more elevators are controlled by a common operating system, all elevators shall automatically transfer to standby power within 60 seconds after failure of normal power where the standby power source is of sufficient capacity to operate all elevators at the same time. Where the standby power source is not of sufficient capacity to operate all elevators at the same time, all elevators shall transfer to standby power in sequence, return to the designated landing and disconnect from the standby power source. After all elevators have been returned to the designated level, not less than one elevator shall remain operable from the standby power source.

606.2.4 Machine room ventilation. Where standby power is connected to elevators, the machine room ventilation or air conditioning shall be connected to the standby power source.

[BE] 606.3 Emergency signs. An *approved* pictorial sign of a standardized design shall be posted adjacent to each elevator call station on all floors instructing occupants to use the exit stairways and not to use the elevators in case of fire. The sign shall read: IN FIRE EMERGENCY, DO NOT USE ELEVATOR. USE EXIT STAIRS.

Exceptions:

1. The emergency sign shall not be required for elevators that are part of an accessible *means of egress* complying with Section 1009.4.
2. The emergency sign shall not be required for elevators that are used for occupant self-evacuation in accordance with Section ((~~3008~~)) 403.6.2 of the *International Building Code*.

606.4 Fire service access elevator lobbies. Where fire service access elevators are required by Section ((~~3007~~)) 403.6.1 of the *International Building Code*, fire service access elevator lobbies shall be maintained free of storage and furniture.

606.5 Occupant evacuation elevator lobbies. Where occupant evacuation elevators are provided in accordance with Section ((~~3008~~)) 403.6.2 of the *International Building Code*, occupant evacuation elevator lobbies shall be maintained free of storage and furniture.

606.6 Water protection of hoistway enclosures. Methods to prevent water from infiltrating into a hoistway enclosure required by Section ((~~3007.3~~)) 403.6.1.2 and Section ((~~3008.3~~)) 403.6.2.4 of the *International Building Code* shall be maintained.

[S] 606.7 Elevator key location. Keys for the elevator car doors and fire-fighter service keys shall be kept in an ((~~*approved* location for immediate use by the fire department~~)) access key box in accordance with Section 506.1.1.

[S] 606.8 Standardized fire service elevator keys. Buildings with elevators equipped with Phase I emergency recall, Phase II emergency in-car operation, or a fire service access elevator shall be equipped to operate with a standardized fire service elevator key approved by the *fire code official*.

((~~**Exception:** The owner shall be permitted to place the building's nonstandardized fire service elevator keys in a key box installed in accordance with Section 506.1.2.~~))

606.8.1 Requirements for standardized fire service elevator keys. Standardized fire service elevator keys shall comply with all of the following:

1. All fire service elevator keys within the jurisdiction shall be uniform and specific for the jurisdiction.Keys shall be cut to a uniform key code.
2. Fire service elevator keys shall be of a patent-protected design to prevent unauthorized duplication.
3. Fire service elevator keys shall be factory restricted by the manufacturer to prevent the unauthorized distribution of key blanks. Uncut key blanks shall not be permitted to leave the factory.
4. Fire service elevator keys subject to these rules shall be engraved with the words "DO NOT DUPLICATE."

606.8.2 Access to standardized fire service keys. Access to standardized fire service elevator keys shall be restricted to the following:

1. Elevator owners or their authorized agents.
2. Elevator contractors.
3. Elevator inspectors of the jurisdiction.
4. *Fire code officials* of the jurisdiction.
5. The fire department and other emergency response agencies designated by the *fire code official*.

606.8.3 Duplication or distribution of keys. A person shall not duplicate a standardized fire service elevator key or issue, give, or sell a duplicated key unless in accordance with this code.

606.8.4 Responsibility to provide keys. The building owner shall provide up to three standardized fire service elevator keys * where required by the *fire code official*, upon installation of a standardized fire service key switch or switches in the building.

SECTION 607
COMMERCIAL KITCHEN HOODS

[M] 607.1 General. Commercial kitchen exhaust hoods shall comply with the requirements of the *International Mechanical Code.*

[W][S][M] 607.2 Where required. A Type I hood shall be installed at or above all commercial cooking appliances and domestic cooking appliances used for commercial purposes that produce grease-laden vapors.

Exceptions:

1. Factory-built commercial exhaust hoods that are listed and labeled in accordance with UL 710, and installed in accordance with Section 304.1 of the *International Mechanical Code*, shall not be required to comply with Sections 507.1.5, 507.2.3, 507.2.5, 507.2.8, 507.3.1, 507.3.3, 507.4 and 507.5 of the *International Mechanical Code*.
2. Factory-built commercial cooking recirculating systems that are listed and labeled in accordance with UL 710B, and installed in accordance with Section 304.1 of the *International Mechanical Code*, shall not be required to comply with Sections 507.1.5, 507.2.3, 507.2.5, 507.2.8, 507.3.1, 507.3.3, 507.4 and 507.5 of the *International Mechanical Code*. Spaces in which such systems are located shall be considered to be kitchens and shall be ventilated in accordance with Table 403.3.1.1 of the *International Mechanical Code*. The kitchen exhaust system shall discharge in accordance with Section 501.3.1, item 3 of the *International Mechanical Code.* For the purpose of determining the floor area required to be ventilated, each individual appliance shall be considered as occupying not less than 100 square feet (9.3 m^2).
3. Where cooking appliances are equipped with integral down-draft exhaust systems and such appliances and exhaust systems are listed and labeled for the application in accordance with NFPA 96, a hood shall not be required at or above them.

4. A Type I hood shall not be required for an electric cooking appliance where an approved testing agency provides documentation that the appliance effluent contains 5 mg/m^3 or less of grease when tested at an exhaust flow rate of 500 cfm (0.236 m^3/s) in accordance with UL 710B.
5. A Type I hood shall not be required in an R-2 type occupancy with not more than 16 residents.

607.2.1 Domestic cooking appliances used for commercial purposes. Domestic cooking appliances utilized for commercial purposes shall be provided with Type I, Type II or residential hoods as required for the type of appliances and processes in accordance with Table 607.2.1 or Sections 507.2 and 507.3 of the International Mechanical Code.

TABLE 607.2.1
TYPE OF HOOD REQUIRED FOR DOMESTIC COOKING APPLIANCES IN THE FOLLOWING SPACES[a, b]

TYPE OF SPACE	TYPE OF COOKING	TYPE OF HOOD
Church	1. Boiling, steaming and warming precooked food 2. Roasting, pan frying and deep frying	Residential hood[c] or Type II hood Type I hood
Community or party room in apartment and condominium	1. Boiling, steaming and warming precooked food 2. Roasting, pan frying and deep frying	Residential hood[c] or Type II hood[d] Type I hood
Day care	1. Boiling, steaming and warming precooked food 2. Roasting, pan frying and deep frying	Residential hood[c] or Type II hood[d] Type I hood
Dormitory, assisted living facility, nursing home	1. Boiling, steaming and warming precooked food 2. Roasting, pan frying and deep frying	Residential hood[c] or Type II hood Type I hood
Office lunch room	1. Boiling, steaming and warming precooked food 2. Roasting, pan frying and deep frying	Residential hood[c] or Type II hood[d] Type I hood

a. Commercial cooking appliances shall comply with Section 507.2 of the *International Mechanical Code.*
b. Requirements in this table apply to electric or gas fuel appliances only. Solid fuel appliances or charbroilers require Type I hoods.
c. Residential hood shall ventilate to the outside.
d. Type II hood required when more than one appliance is used.

[W][S] 607.3 Operations and maintenance. Commercial cooking systems shall be operated and maintained in accordance with Sections 607.3.1 through 607.3.4 and Chapter 11 of NFPA 96.

607.3.1 Ventilation system. The ventilation system in connection with hoods shall be operated at the required rate of air movement, and grease filters listed and labeled in accordance with UL 1046 shall be in place where equipment under a kitchen grease hood is used.

607.3.2 Grease extractors. Where grease extractors are installed, they shall be operated when the commercial-type cooking equipment is used.

607.3.3 Cleaning. Hoods, grease-removal devices, fans, ducts and other appurtenances shall be cleaned at intervals as required by Sections 607.3.3.1 through 607.3.3.3.

607.3.3.1 Inspection. Hoods, grease-removal devices, fans, ducts and other appurtenances shall be inspected at intervals specified in Table 607.3.3.1 or as *approved* by the *fire code official.* Inspections shall be completed by qualified individuals.

TABLE 607.3.3.1
COMMERCIAL COOKING SYSTEM INSPECTION FREQUENCY

TYPE OF COOKING OPERATIONS	FREQUENCY OF INSPECTION
High-volume cooking operations such as 24-hour cooking, charbroiling or wok cooking	3 months
Low-volume cooking operations such as places of religious worship, seasonal businesses and senior centers	12 months
Cooking operations utilizing solid fuel-burning cooking appliances	1 month
All other cooking operations	6 months

607.3.3.2 Grease accumulation. If during the inspection it is found that hoods, grease-removal devices, fans, ducts or other appurtenances have an accumulation of grease, such components shall be cleaned in accordance with ANSI/IKECA C10.

607.3.3.3 Records. Records for inspections shall state the individual and company performing the inspection, a description of the inspection and when the inspection took place. Records for cleanings shall state the individual and company performing the cleaning and when the cleaning took place. Such records shall be completed after each inspection or cleaning and maintained.

607.3.3.3.1 Tags. When a commercial kitchen hood or duct system is inspected, a tag containing the service provider name, address, telephone number and date of service shall be provided in a conspicuous location. Prior tags shall be covered or removed.

607.3.4 Extinguishing system service. Automatic fire-extinguishing systems protecting commercial cooking systems shall be serviced as required in Section 904.12.5.

607.4 Appliance connection to building piping. Gas-fired commercial cooking appliances installed on casters and appliances that are moved for cleaning and sanitation purposes shall be connected to the piping system with an appliance connector listed as complying with ANSI Z21.69. The commercial cooking appliance connector installation shall be configured in accordance with the manufacturer's installation instructions. Movement of appliances with casters shall be limited by a restraining device installed in accordance with the connector and appliance manufacturer's instructions.

SECTION 608
COMMERCIAL KITCHEN COOKING OIL STORAGE

608.1 General. Storage of cooking oil (grease) in commercial cooking operations utilizing above-ground tanks with a capacity greater than 60 gal (227 L) installed within a building shall comply with Sections 608.2 through 608.7 and NFPA 30. For purposes of this section, cooking oil shall be classified as a Class IIIB liquid unless otherwise determined by testing.

608.2 Metallic storage tanks. Metallic cooking oil storage tanks shall be listed in accordance with UL 142 or UL 80, and shall be installed in accordance with the tank manufacturer's instructions.

608.3 Nonmetallic storage tanks. Nonmetallic cooking oil storage tanks shall be listed in accordance with UL 2152 and shall be installed in accordance with the tank manufacturer's instructions. Tank capacity shall not exceed 200 gallons (757 L) per tank.

608.4 Cooking oil storage system components. Cooking oil storage system components shall include but are not limited to piping, connections, fittings, valves, tubing, hose, pumps, vents and other related components used for the transfer of cooking oil, and are permitted to be of either metallic or nonmetallic construction.

608.4.1 Design standards. The design, fabrication and assembly of system components shall be suitable for the working pressures, temperatures and structural stresses to be encountered by the components.

608.4.2 Components in contact with heated oil. System components that come in contact with heated cooking oil shall be rated for the maximum operating temperatures expected in the system.

608.5 Tank venting. Normal and emergency venting shall be provided for cooking oil storage tanks.

608.5.1 Normal vents. Normal vents shall be located above the maximum normal liquid line, and shall have a minimum effective area not smaller than the largest filling or withdrawal connection. Normal vents shall be permitted to vent inside the building.

608.5.2 Emergency vents. Emergency relief vents shall be located above the maximum normal liquid line, and shall be in the form of a device or devices that will relieve excessive internal pressure caused by an exposure fire. For nonmetallic tanks, the emergency relief vent shall be allowed to be in the form of construction. Emergency vents shall be permitted to vent inside the building.

608.6 Heating of cooking oil. Electrical equipment used for heating cooking oil in cooking oil storage systems shall be listed to UL 499 and shall comply with NFPA 70. Use of electrical immersion heaters shall be prohibited in nonmetallic tanks.

608.7 Electrical equipment. Electrical equipment used for the operation of cooking oil storage systems shall comply with NFPA 70.

SECTION 609
HYPERBARIC FACILITIES

609.1 General. Hyperbaric facilities shall be inspected, tested and maintained in accordance with NFPA 99.

609.2 Records. Records shall be maintained of all testing and repair conducted on the hyperbaric chamber and associated devices and equipment. Records shall be available to the *fire code official.*