CHAPTER 33

SAFEGUARDS DURING CONSTRUCTION

User notes:

About this chapter: While the balance of the chapters in this code specify how a building is to be designed and constructed in order to be in compliance with the code, Chapter 33 looks to the actual construction process. Parameters are provided for demolition and for protecting adjacent property during demolition and construction. This chapter also addresses the need for a fire watch during nonworking hours for certain buildings once the construction has progressed significantly. Issues such as how to provide egress while the building is growing, the timing of standpipe and sprinkler installation, and protection of pedestrians are addressed.

Code development reminder: Code change proposals to sections preceded by the designation [BS] will be considered by the IBC—Structural Code Development Committee during the 2022 (Group B) Code Development Cycle.

SECTION 3301 GENERAL

3301.1 Scope. The provisions of this chapter shall govern safety during construction and the protection of adjacent public and private properties.

3301.2 Storage and placement. Construction equipment and materials shall be stored and placed so as not to endanger the public, the workers or adjoining property for the duration of the construction project.

[BS] 3301.2.1 Structural and construction loads. Structural roof components shall be capable of supporting the roof-covering system and the material and equipment *loads* that will be encountered during installation of the system.

SECTION 3302 CONSTRUCTION SAFEGUARDS

3302.1 Alterations, repairs and additions. Required *exits*, existing structural elements, fire protection devices and sanitary safeguards shall be maintained at all times during *alterations*, *repairs* or *additions* to any building or structure.

Exceptions:

- 1. Where such required elements or devices are being altered or repaired, adequate substitute provisions shall be made.
- 2. Maintenance of such elements and devices is not required where the existing building is not occupied.

3302.2 Manner of removal. Waste materials shall be removed in a manner that prevents injury or damage to persons, adjoining properties and public rights-of-way.

3302.3 Fire safety during construction. Fire safety during construction shall comply with the applicable requirements of this code and the applicable provisions of Chapter 33 of the *International Fire Code*.

SECTION 3303 DEMOLITION

3303.1 Construction documents. Construction documents and a schedule for demolition shall be submitted where required by the *building official*. Where such information is required, work shall not be done until such *construction documents* or schedule, or both, are *approved*.

[S] **3303.2 Pedestrian protection.** The work of demolishing any building shall not be commenced until pedestrian protection is in place as required by this chapter and the Street Use Ordinance, *Seattle Municipal Code* Title 15.

3303.3 Means of egress. A *horizontal exit* shall not be destroyed unless and until a substitute *means of egress* has been provided and *approved*.

[S] ((3303.4 Vacant lot. Where a structure has been demolished or removed, the vacant lot shall be filled and maintained to the existing grade or in accordance with the ordinances of the jurisdiction having authority.))

[S] 3303.4 Surface condition and fill. The site shall be left level and free of debris upon completion of demolition, and all holes shall be filled or protected with secure fences. Holes are permitted to be filled with concrete, rocks or other nondecaying material no larger than 12 inches (305 mm) in diameter. Wood and other organic material shall not be buried on the site.

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Leaving the site level means:

- 1. The grade conforms to that existing on all sides;
- 2. Surface water will drain off;
- 3. Surface is smooth; and
- 4. Broken sections of the foundation or other material are not exposed.
- The site shall be seeded upon completion of the demolition if it is to be left vacant for more than 6 months.

3303.5 Water accumulation. Provision shall be made to prevent the accumulation of water or damage to any foundations on the premises or the adjoining property.

[S] 3303.6 Utility connections. Service utility connections shall be discontinued and capped in accordance with ((the *approved* rules and the requirements of the applicable governing authority)) requirements of the governing utility or agency including, but not limited to, Seattle Public Utilities, Seattle Department of Transportation, Seattle Fire Department, Seattle City Light, Puget Sound Energy and CenturyLink.

3303.7 Fire safety during demolition. Fire safety during demolition shall comply with the applicable requirements of this code and the applicable provisions of *Chapter 33* of the *International Fire Code*.

[S] 3303.8 Removal of hazardous and combustible materials. All asbestos and other hazardous material shall be removed prior to demolition, in accordance with regulations of the Environmental Protection Agency, the Puget Sound Clean Air Agency and other pertinent agencies. Combustible waste shall be removed in accordance with the *International Fire Code*. During demolition, streets and sidewalks shall be left clean at the end of each day's operation.

[S] 3303.9 Welding and cutting. Welding and cutting shall be performed in accordance with the International Fire Code.

[S] 3303.10 Erosion and sediment control. Provision shall be made to stabilize ground conditions to eliminate dust and erosion. Demolition sites shall comply with *Seattle Municipal Code* Title 22 Subtitle VIII, the *Seattle Stormwater Code* and *Seattle Municipal Code* Chapter 22.170, the *Seattle Grading Code*.

[S] 3303.11 Drainage. If the demolition will result in a change of drainage patterns, the flow of all watercourses, including streams, ditches, drains, combined sewers and runoff, intercepted during the progress of the work, shall be returned to the condition present before the demolition or as specified on the permit, and in accordance with *Seattle Municipal Code* Title 22 Sub-title VIII, the *Seattle Stormwater Code* and *Seattle Municipal Code* Chapter 22.170, the *Seattle Grading Code*, respectively.

[S] 3303.12 Foundations and footings. All concrete or masonry floors, foundations, footings, basement walls and retaining walls not to be reused shall be removed to 18 inches (457 mm) below final grade. All concrete floors left in place shall be broken so as to allow water to drain through unless the floors are to be used.

[S] 3303.13 Engineer's report. The *building official* is permitted to require a structural engineer's analysis of proposed demolition or any portions of a structure remaining after demolition.

[S] 3303.14 Underground tanks. When demolition occurs, all underground tanks on the site shall either be removed or filled, as required by the *International Fire Code*.

[S] 3303.15 Rat eradication program. All applicants for a demolition permit shall initiate a rat eradication program on the project site at least 15 days prior to the start of demolition or any clearing or grading activity on the demolition site.

Exception: Subject to approval of the *building official*, the requirements of the rat eradication program may be reduced or waived for projects which an emergency order or hazard correction order has been issued pursuant to Section 102.

[S] 3303.15.1 Duration of rat eradication program. The rat eradication program must continue at least until demolition begins. No demolition or clearing or grading on the demolition site shall begin until the rat eradication program is complete unless approved by the *building official*. The rat eradication program may be terminated or waived by the *building official* when supported by a written recommendation of a licensed pest control agent.

[S] 3303.15.2 Requirements of rat eradication program. The rat eradication program shall be approved by a qualified pest control agent and shall comply with the Seattle–King County Public Health Department guidelines and recommendations for rat baiting. The use of any pesticide shall comply with WAC 16-228-1380. The *building official* may require additional deterrent measures on recommendation of the Seattle-King County Public Health Department.

[S] 3303.15.3 Demolition permit. The *building official* shall not issue any demolition permit until the applicant has provided a copy of the rat eradication program and a declaration that the requirements of Section 3303.15 have been or will be complied with prior to the start of demolition.

SECTION 3304 SITE WORK

3304.1 Excavation and fill. Excavation and fill for buildings and structures shall be constructed or protected so as not to endanger life or property. Stumps and roots shall be removed from the soil to a depth of not less than 12 inches (305 mm) below the surface of the ground in the area to be occupied by the building. Wood forms that have been used in placing concrete, if within the ground or between foundation sills and the ground, shall be removed before a building is occupied or used for any purpose. Before completion, loose or casual wood shall be removed from direct contact with the ground under the building.

3304.1.1 Slope limits. Slopes for permanent fill shall be not steeper than one unit vertical in two units horizontal (50-percent slope). Cut slopes for permanent excavations shall be not steeper than one unit vertical in two units horizontal (50-percent slope). Deviation from the foregoing limitations for cut slopes shall be permitted only upon the presentation of a soil investigation report acceptable to the *building official*.

3304.1.2 Surcharge. Fill or other surcharge *loads* shall not be placed adjacent to any building or structure unless such building or structure is capable of withstanding the additional *loads* caused by the fill or surcharge. Existing footings or foundations that can be affected by any excavation shall be underpinned adequately or otherwise protected against settlement and shall be protected against lateral movement.

[S] ((3304.1.3 Footings on adjacent slopes. For footings on adjacent slopes, see Chapter 18.))

3304.1.4 Fill supporting foundations. Fill to be used to support the foundations of any building or structure shall comply with Section 1804.6. *Special inspections* of compacted fill shall be in accordance with Section 1705.6.

SECTION 3305 SANITARY

[S] 3305.1 Facilities required. Sanitary facilities shall be provided during construction, remodeling or demolition activities in accordance with the ((*International*)) <u>Uniform</u> Plumbing Code.

SECTION 3306 PROTECTION OF PEDESTRIANS

[S][BS] 3306.1 Protection required. ((Pedestrians shall be protected during construction, remodeling and demolition activities as required by this chapter and Table 3306.1. Signs shall be provided to direct pedestrian traffic.)) The protection of the public and of the sidewalks, streets and other public property during construction or demolition shall be provided as required by the Street Use Ordinance, *Seattle Municipal Code* Title 15.

HEIGHT OF CONSTRUCTION	DISTANCE FROM CONSTRUCTION TO LOT LINE	TYPE OF PROTECTION REQUIRED
8 feet or less	Less than 5 feet	Construction railings
	5 feet or more	None
More than 8 feet	Less than 5 feet	Barrier and covered walkway
	5 feet or more, but not more than one-fourth the height of construction	Barrier and covered walkway
	5 feet or more, but between one-fourth and one-half the height of construction	Barrier
	5 feet or more, but exceeding one-half the height of construction	None

[S] ((TABLE 3306.1 PROTECTION OF PEDESTRIANS

For SI: 1 foot = 304.8 mm.))

[S] (([BS] 3306.2 Walkways. A walkway shall be provided for pedestrian travel in front of every construction and demolition site unless the applicable governing authority authorizes the sidewalk to be fenced or closed. A walkway shall be provided for pedestrian travel that leads from a *building* entrance or exit of an occupied structure to a public way. Walkways shall be of sufficient width to accommodate the pedestrian traffic, but shall be not less than 4 feet (1219 mm) in width. Walkways shall be provided to provided with a durable walking surface. Walkways shall be *accessible* in accordance with Chapter 11 and shall be designed to support all imposed loads, and the design *live load* shall be not less than 150 pounds per square foot (psf) (7.2 kN/m²).)

[S] (([BS] 3306.3 Directional barricades. Pedestrian traffic shall be protected by a directional barricade where the walkway extends into the street. The directional barricade shall be of sufficient size and construction to direct vehicular traffic away from the pedestrian path.))

[S] (([BS] 3306.4 Construction railings. Construction railings shall be not less than 42 inches (1067 mm) in height and shall be sufficient to direct pedestrians around construction areas.))

[S] (([BS] 3306.5 Barriers. Barriers shall be not less than 8 feet (2438 mm) in height and shall be placed on the side of the walkway nearest the construction. Barriers shall extend the entire length of the construction site. Openings in such barriers shall be protected by doors that are normally kept closed.))

[S] (([BS] 3306.6 Barrier design. Barriers shall be designed to resist *loads* required in Chapter 16 unless constructed as follows:

- 1. Barriers shall be provided with 2-inch by 4-inch (51 mm by 102 mm) top and bottom plates.
- 2. The barrier material shall be boards not less than 3/4-inch (19.1 mm) thick or wood structural panels not less than 1/4-inch (6.4 mm) thick.
- 3. Wood structural use panels shall be bonded with an adhesive identical to that for exterior wood structural use panels.
- 4. Wood structural use panels 1/4 inch (6.4 mm) or 5/16 inch (23.8 mm) in thickness shall have stude spaced not more than 2 feet (610 mm) on center.
- 5. Wood structural use panels 3/8 inch (9.5 mm) or 1/2 inch (12.7 mm) in thickness shall have studs spaced not more than 4 feet (1219 mm) on center provided that a 2-inch by 4-inch (51 mm by 102 mm) stiffener is placed horizontally at mid-height where the stud spacing is greater than 2 feet (610 mm) on center.
- 6. Wood structural use panels 5/8 inch (15.9 mm) or thicker shall not span over 8 feet (2438 mm).))

[S] (([BS] 3306.7 Covered walkways. Covered walkways shall have a clear height of not less than 8 feet (2438 mm) as measured from the floor surface to the canopy overhead. Adequate lighting shall be provided at all times. Covered walkways shall be designed to support all imposed *loads*. The design *live load* shall be not less than 150 psf (7.2 kN/m²) for the entire structure.

Exception: Roofs and supporting structures of covered walkways for new, *light-frame construction* not exceeding two *stories* above grade plane are permitted to be designed for a *live load* of 75 psf (3.6kN/m²) or the *loads* imposed on them, whichever is greater. In lieu of such designs, the roof and supporting structure of a covered walkway are permitted to be constructed as follows:

- 1. Footings shall be continuous 2-inch by 6-inch (51 mm by 152 mm) members.
- 2. Posts not less than 4 inches by 6 inches (102 mm by 152 mm) shall be provided on both sides of the roof and spaced not more than 12 feet (3658 mm) on center.
- 3. Stringers not less than 4 inches by 12 inches (102 mm by 305 mm) shall be placed on edge upon the posts.
- 4. Joists resting on the stringers shall be not less than 2 inches by 8 inches (51 mm by 203 mm) and shall be spaced not more than 2 feet (610 mm) on center.
- 5. The deck shall be planks not less than 2 inches (51 mm) thick or *wood structural panels* with an exterior exposure durability classification not less than 23/32 inch (18.3 mm) thick nailed to the joists.
- 6. Each post shall be knee braced to joists and stringers by members not less than 2 inches by 4 inches (51 mm by 102 mm); 4 feet (1219 mm) in length.
- 7. A curb that is not less than 2 inches by 4 inches (51 mm by 102 mm) shall be set on edge along the outside edge of the deck.))

[S] (([BS] 3306.8 Repair, maintenance and removal. Pedestrian protection required by this chapter shall be maintained in place and kept in good order for the entire length of time pedestrians are subject to being endangered. The *owner* or the *owner*'s authorized agent, on completion of the construction activity, shall immediately remove walkways, debris and other obstructions and leave such public property in as good a condition as it was before such work was commenced.))

[S] ((BS] 3306.9 Adjacent to excavations. Every excavation on a site located 5 feet (1524 mm) or less from the street *lot line* shall be enclosed with a barrier not less than 6 feet (1829 mm) in height. Where located more than 5 feet (1524 mm) from the street *lot line*, a barrier shall be creeted where required by the *building official*. Barriers shall be of adequate strength to resist wind pressure as specified in Chapter 16.))

SECTION 3307 PROTECTION OF ADJOINING PROPERTY

[S][BS] 3307.1 Protection required. Adjoining public and private property shall be protected from damage during construction, remodeling and demolition work. Protection shall be provided for footings, foundations, party walls, chimneys, skylights and roofs. Provisions shall be made to control water runoff and erosion during construction or demolition activities. ((The person making or causing an excavation to be made shall provide written notice to the *owners* of adjoining buildings advising them that the excavation is to be made and that the adjoining buildings should be protected. Said notification shall be delivered not less than 10 days prior to the scheduled starting date of the excavation.)) When the existing grade of a site is altered by filling, excavating, dredging or moving of earth materials, the *owner* shall protect all adjoining property during construction from

encroachment or collapse by sloping the sides of the temporary grading at a slope that is safe and not more than one horizontal to one vertical. In addition, adjoining property shall be protected from encroachment or collapse by sloping the sides of the permanent grading at a slope not greater than two horizontal to one vertical. The *building official* is authorized to approve temporary or permanent slopes that are steeper based on a design by an experienced geotechnical engineer.

In areas of known unsuitable soils, the *building official* is authorized to require slopes that are less steep to assure protection of adjoining property.

[S][BS] 3307.2 <u>Reserved.</u> ((Exeavation retention systems. Where a retention system is used to provide support of an excavation for protection of adjacent *structures*, the system shall conform to the requirements in Sections 3307.2.1 through 3307.2.3.

[BS] 3307.2.1 Excavation retention system design. Excavation retention systems shall be designed by a *registered design* professional to provide vertical and lateral support.

[BS] 3307.2.2 Excavation retention system monitoring. The retention system design shall include requirements for monitoring of the system and adjacent structures for horizontal and vertical movement.

[BS] 3307.2.3 Retention system removal. Elements of the system shall only be removed or decommissioned where adequate replacement support is provided by backfill or by the new structure. Removal or decommissioning shall be performed in such a manner that protects the adjacent property.))

SECTION 3308

TEMPORARY USE OF STREETS, ALLEYS AND PUBLIC PROPERTY

((**3308.1** Storage and handling of materials. The temporary use of streets or public property for the storage or handling of materials or of equipment required for construction or demolition, and the protection provided to the public shall comply with the provisions of the applicable governing authority and this chapter.))

[S] 3308.1 General. Temporary use of streets, alleys and public property shall comply with the Street Use Ordinance, Seattle Municipal Code Title 15.

((3308.1.1 Obstructions. Construction materials and equipment shall not be placed or stored so as to obstruct access to fire hydrants, standpipes, fire or police alarm boxes, catch basins or manholes, nor shall such material or equipment be located within 20 feet (6096 mm) of a street intersection, or placed so as to obstruct normal observations of traffic signals or to hinder the use of public transit loading platforms.))

[S] ((3308.2 Utility fixtures. Building materials, fences, sheds or any obstruction of any kind shall not be placed so as to obstruct free approach to any fire hydrant, fire department connection, utility pole, manhole, fire alarm box or eatch basin, or so as to interfere with the passage of water in the gutter. Protection against damage shall be provided to such utility fixtures during the progress of the work, but sight of them shall not be obstructed.))

SECTION 3309 FIRE EXTINGUISHERS

[F] 3309.1 Where required. Structures under construction, *alteration* or demolition shall be provided with not fewer than one *approved* portable fire extinguisher in accordance with Section 906 and sized for not less than ordinary hazard as follows:

- 1. At each stairway on all floor levels where combustible materials have accumulated.
- 2. In every storage and construction shed.
- 3. Additional portable fire extinguishers shall be provided where special hazards exist, such as the storage and use of flammable and combustible liquids.

[F] **3309.2 Fire hazards.** The provisions of this code and the *International Fire Code* shall be strictly observed to safeguard against all fire hazards attendant upon construction operations.

SECTION 3310 MEANS OF EGRESS

3310.1 Stairways required. Where building construction exceeds 40 feet (12 192 mm) in height above the lowest level of fire department vehicle access, a temporary or permanent *stairway* shall be provided. As construction progresses, such *stairway* shall be extended to within one floor of the highest point of construction having secured decking or flooring.

[F] 3310.2 Maintenance of means of egress. *Means of egress* and required *accessible means of egress* shall be maintained at all times during construction, demolition, remodeling or *alterations* and *additions* to any building.

Exception: Existing *means of egress* need not be maintained where *approved* temporary *means of egress* systems and facilities are provided.

[S] 3310.3 Stairway floor number signs. Temporary stairway floor number signs shall be provided in accordance with the requirements of Section 1023.9.

SECTION 3311 STANDPIPES

[F] 3311.1 Where required. In buildings required to have standpipes by Section 905.3.1, not fewer than one standpipe shall be provided for use during construction. Such standpipes shall be installed prior to construction exceeding 40 feet (12 192 mm) in height above the lowest level of fire department vehicle access. Such standpipes shall be provided with fire department hose connections at locations adjacent to *stairways* complying with Section 3310.1. As construction progresses, such standpipes shall be extended to within one floor of the highest point of construction having secured decking or flooring.

[F] 3311.2 Buildings being demolished. Where a building is being demolished and a standpipe exists within such a building, such standpipe shall be maintained in an operable condition so as to be available for use by the fire department. Such standpipe shall be demolished with the building but shall not be demolished more than one floor below the floor being demolished.

[F] 3311.3 Detailed requirements. Standpipes shall be installed in accordance with the provisions of Chapter 9.

Exception: Standpipes shall be either temporary or permanent in nature, and with or without a water supply, provided that such standpipes conform to the requirements of Section 905 as to capacity, outlets and materials.

SECTION 3312 AUTOMATIC SPRINKLER SYSTEM

[S][F] 3312.1 Completion before occupancy. In buildings where an *automatic sprinkler system* is required by this code, it shall be unlawful to occupy any portion of a building or structure until the *automatic sprinkler system* installation has been tested and *approved*, ((except as provided in Section 111.3)) unless *approved* by the *building official*.

[F] 3312.2 Operation of valves. Operation of sprinkler control valves shall be permitted only by properly authorized personnel and shall be accompanied by notification of duly designated parties. When the sprinkler protection is being regularly turned off and on to facilitate connection of newly completed segments, the sprinkler control valves shall be checked at the end of each work period to ascertain that protection is in service.

SECTION 3313 WATER SUPPLY FOR FIRE PROTECTION

[F] 3313.1 Where required. An *approved* water supply for fire protection, either temporary or permanent, shall be made available as soon as combustible building materials arrive on the site, on commencement of vertical combustible construction, and on installation of a standpipe system in buildings under construction, in accordance with Sections 3313.2 through 3313.5.

Exception: The *fire code official* is authorized to reduce the fire-flow requirements for isolated buildings or a group of buildings in rural areas or small communities where the development of full fire-flow requirements is impractical.

[F] 3313.2 Combustible building materials. When combustible building materials of the building under construction are delivered to a site, a minimum fire flow of 500 gallons per minute (1893 L/m) shall be provided. The fire hydrant used to provide this fire flow supply shall be within 500 feet (152 m) of the combustible building materials, as measured along an approved fire apparatus access lane. Where the site configuration is such that one fire hydrant cannot be located within 500 feet (152 m) of all combustible building materials, additional fire hydrants shall be required to provide coverage in accordance with this section.

[F] 3313.3 Vertical construction of Types III, IV and V construction. Prior to commencement of vertical construction of Type III, IV or V buildings that utilize any combustible building materials, the fire flow required by Sections 3313.3.1 through 3313.3.3 shall be provided, accompanied by fire hydrants in sufficient quantity to deliver the required fire flow and proper coverage.

[F] 3313.3.1 Fire separation up to 30 feet. Where a building of Type III, IV or V construction has a *fire separation distance* of less than 30 feet (9144 mm) from property lot lines, and an adjacent property has an *existing structure* or otherwise can be built on, the water supply shall provide either a minimum of 500 gallons per minute (1893 L/m), or the entire fire flow required for the building when constructed, whichever is greater.

[F] 3313.3.2 Fire separation of 30 feet up to 60 feet. Where a building of Type III, IV or V construction has a *fire separation distance* of 30 feet (9144 mm) up to 60 feet (18 288 mm) from property lot lines, and an adjacent property has an *existing structure* or otherwise can be built on, the water supply shall provide a minimum of 500 gallons per minute (1893 L/m), or 50 percent of the fire flow required for the building when constructed, whichever is greater.

[F] 3313.3.3 Fire separation of 60 feet or greater. Where a building of Type III, IV or V construction has a fire separation of 60 feet (18 288 mm) or greater from a property lot line, a water supply of 500 gallons per minute (1893 L/m) shall be provided.

[F] 3313.4 Vertical construction, Types I and II construction. If combustible building materials are delivered to the construction site, water supply in accordance with Section 3313.2 shall be provided. Additional water supply for fire flow is not required prior to commencing vertical construction of Type I and II buildings.

[F] 3313.5 Standpipe supply. Regardless of the presence of combustible building materials, the construction type or the *fire separation distance*, where a standpipe is required in accordance with Section 3311, a water supply providing a minimum flow of 500 gallons per minute (1893 L/m) shall be provided. The fire hydrant used for this water supply shall be located within 100 feet (30 480 mm) of the fire department connection supplying the standpipe.

SECTION 3314 FIRE WATCH DURING ((CONSTRUCTON)) CONSTRUCTION

[W][F] 3314.1 Fire watch. Where required by the *fire code official* or the site safety plan established in accordance with *Seattle Fire Code* Section 3303.1, a fire watch shall be provided for building demolition and for building construction.

EXCEPTION: New construction that is built under the IRC.

<u>3314.1.1 Fire watch</u> during combustible construction. A fire watch shall be provided during nonworking hours for construction that exceeds 40 feet (12 192 mm) in height above the lowest adjacent grade at any point along the building perimeter, for new multistory construction with an aggregate area exceeding 50,000 square feet (4645 m^2) per story or as required by the fire code official.

[S] SECTION 3315 CONSTRUCTION MATERIAL MANAGEMENT

[S] 3315.1 Storage and handling of materials. Materials stored and handled on site during construction shall comply with the manufacturer's printed instructions. Where manufacturer's printed instructions are not available, approved standards or guidelines shall be followed.

[S] 3315.2 Construction phase moisture control. Porous or fibrous materials and other materials subject to moisture damage shall be protected from moisture during construction. Material damaged by moisture or that is visibly colonized by fungi either prior to delivery or during construction shall be cleaned and dried or, where damage cannot be corrected by such means, shall be removed and replaced.