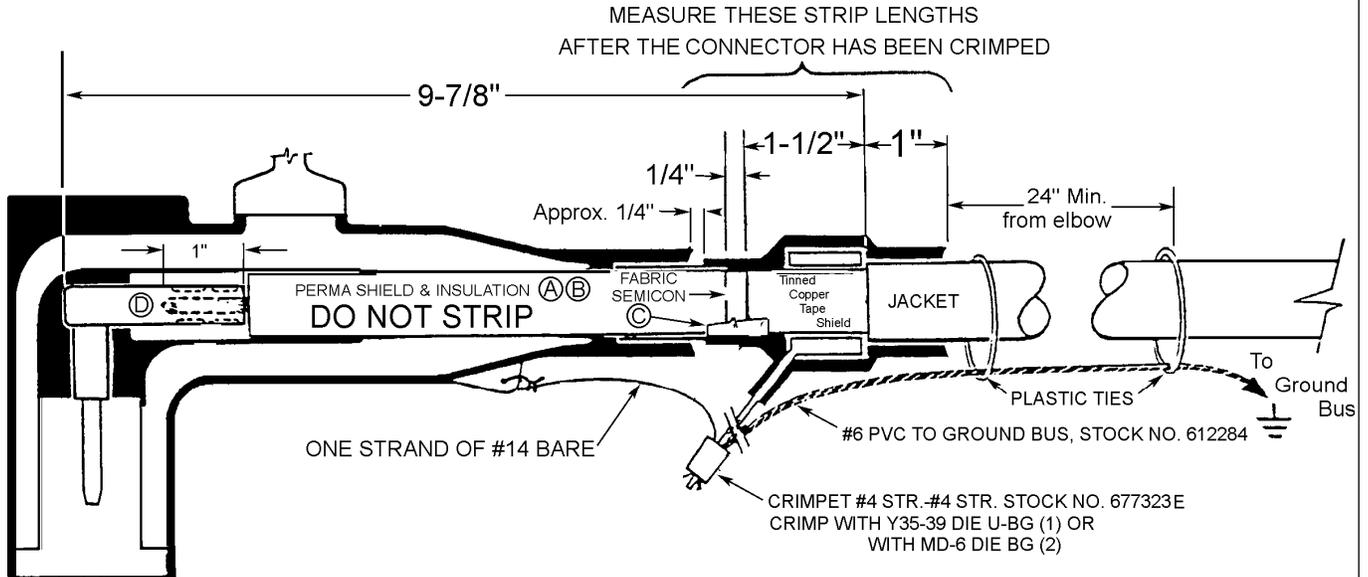


**TERMINATOR – ELBOW RECEPTACLE INSTALLATION
 #8 KERITE CABLE**



NOTES:

- A. Leave Perma Shield on cable insulation. Perma Shield is marked "Do Not Strip"
- B. Thoroughly clean the Perma Shield with cable cleaner (Stock No. 726157E) being careful not to wipe any semicon particles from the fabric semicon onto the Perma Shield.
- C. Apply 1-1/2 – 2 turns of 3/4" electrical tape (Stock No. 736655E) over the copper tape shield, fabric semicon and Perma Shield.
- D. Because the present connector is drilled for #6 wire, insert 2 or 3 strands of #14 copper in the connector before crimping. The #8 connector is Stock No. 686424.
- E. Follow all other Elastimold instructions for cable training, connector and contact pin installation, cable lubrication etc.
- F. Shield adapter to become 20 MA FG. FG will give a tighter fit than GA. (The GA size is still acceptable.)

Elbow Stock No. 686440 and Shield Adapter (20MA) stocked with elbow.

TOOL / DIE / CRIMP INFORMATION FOR 1/2" OD CONNECTORS

	Tool	Die	No. of Crimps
Preferred	Y-35 or Y 39	U25RT	2
	T&B 12 or 15 Ton	45	2
Alternate	MD 6-8	W163	3
	TBM 8 or UT5	TQ	3
Emergency	Y-35 or Y 39	U1CART	2

ORIGINATOR	STANDARDS COORDINATOR	STANDARDS SUPERVISOR	UNIT DIRECTOR
<i>Jim S. Horn</i>	<i>Charles L. Shaffer</i>	<i>John C. Almer</i>	<i>Betty Robin</i>